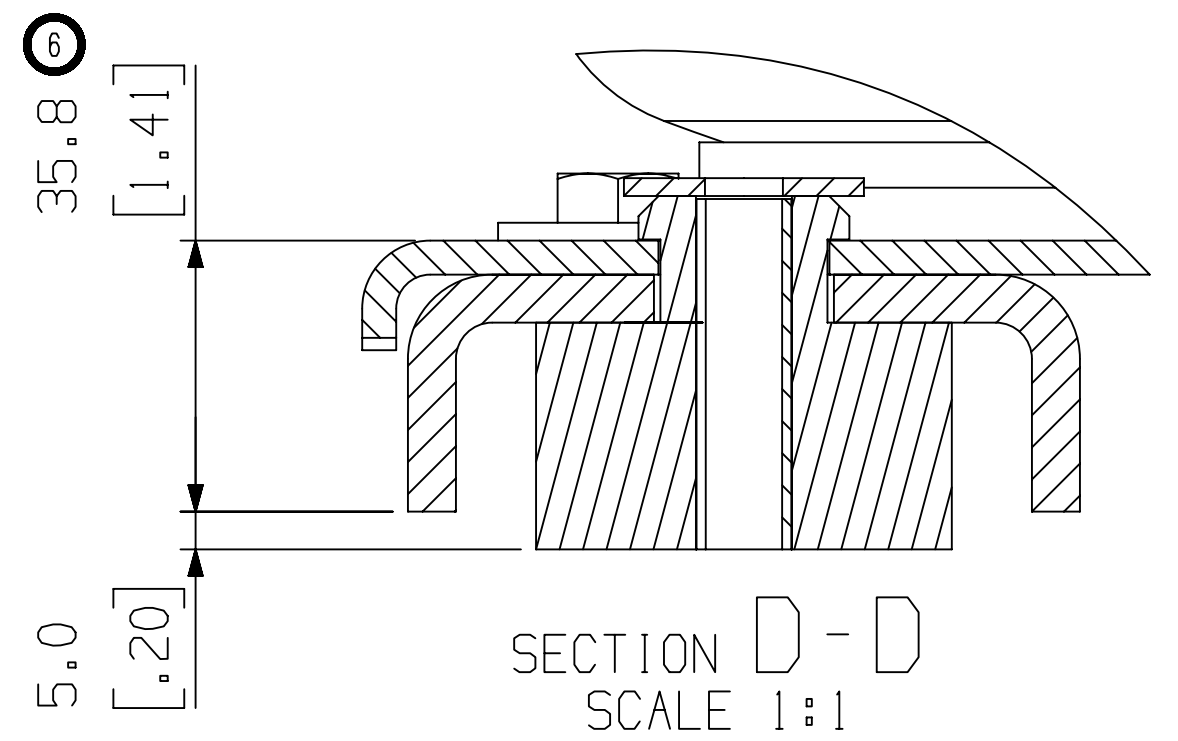
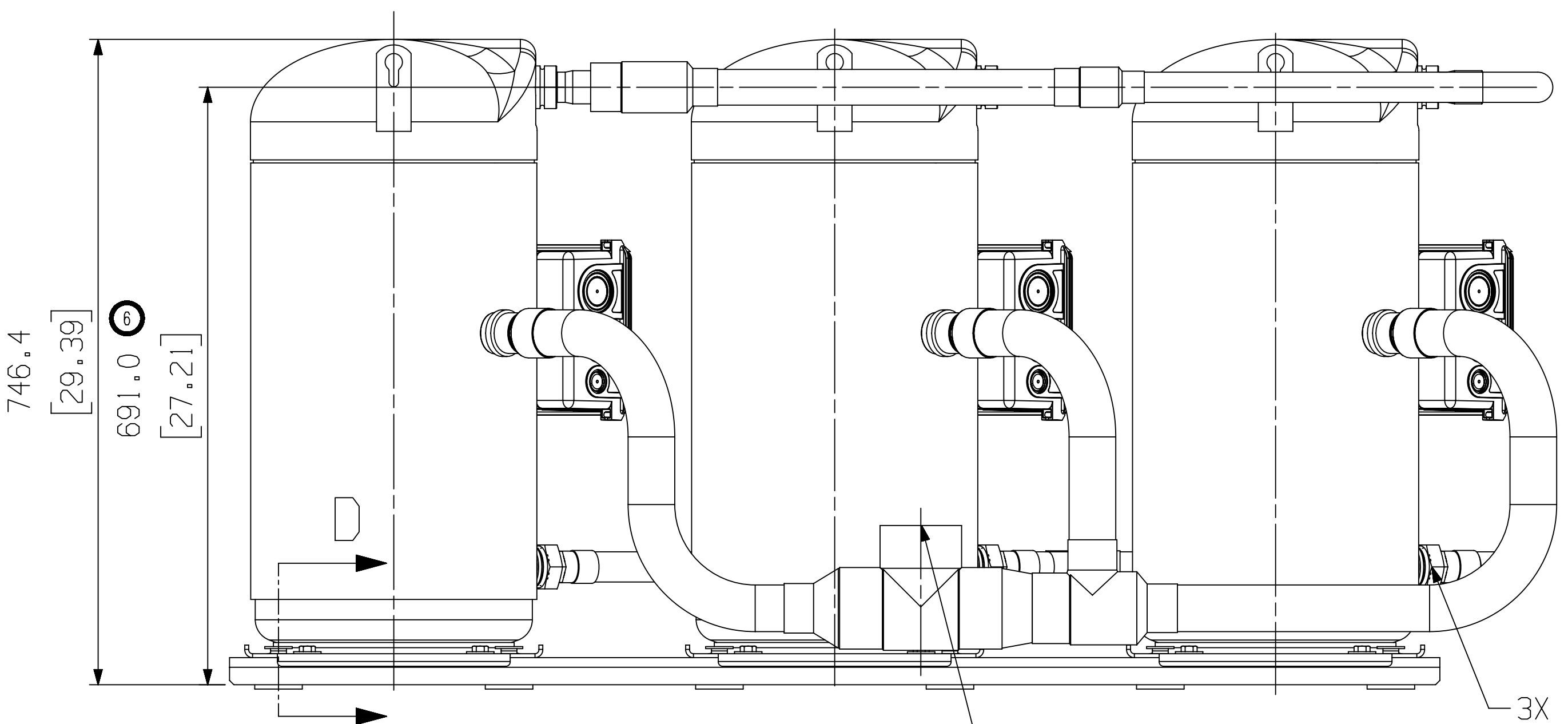
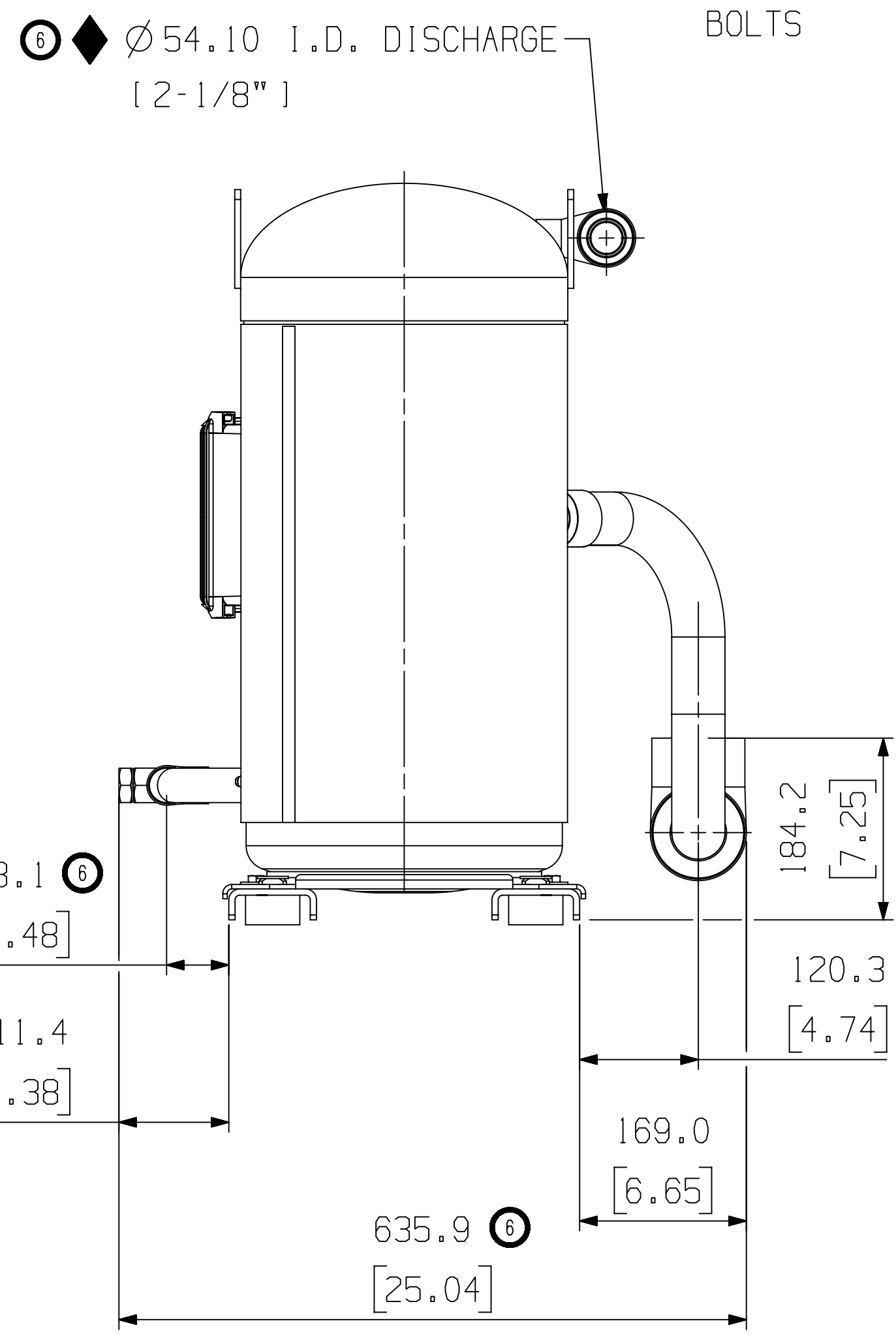
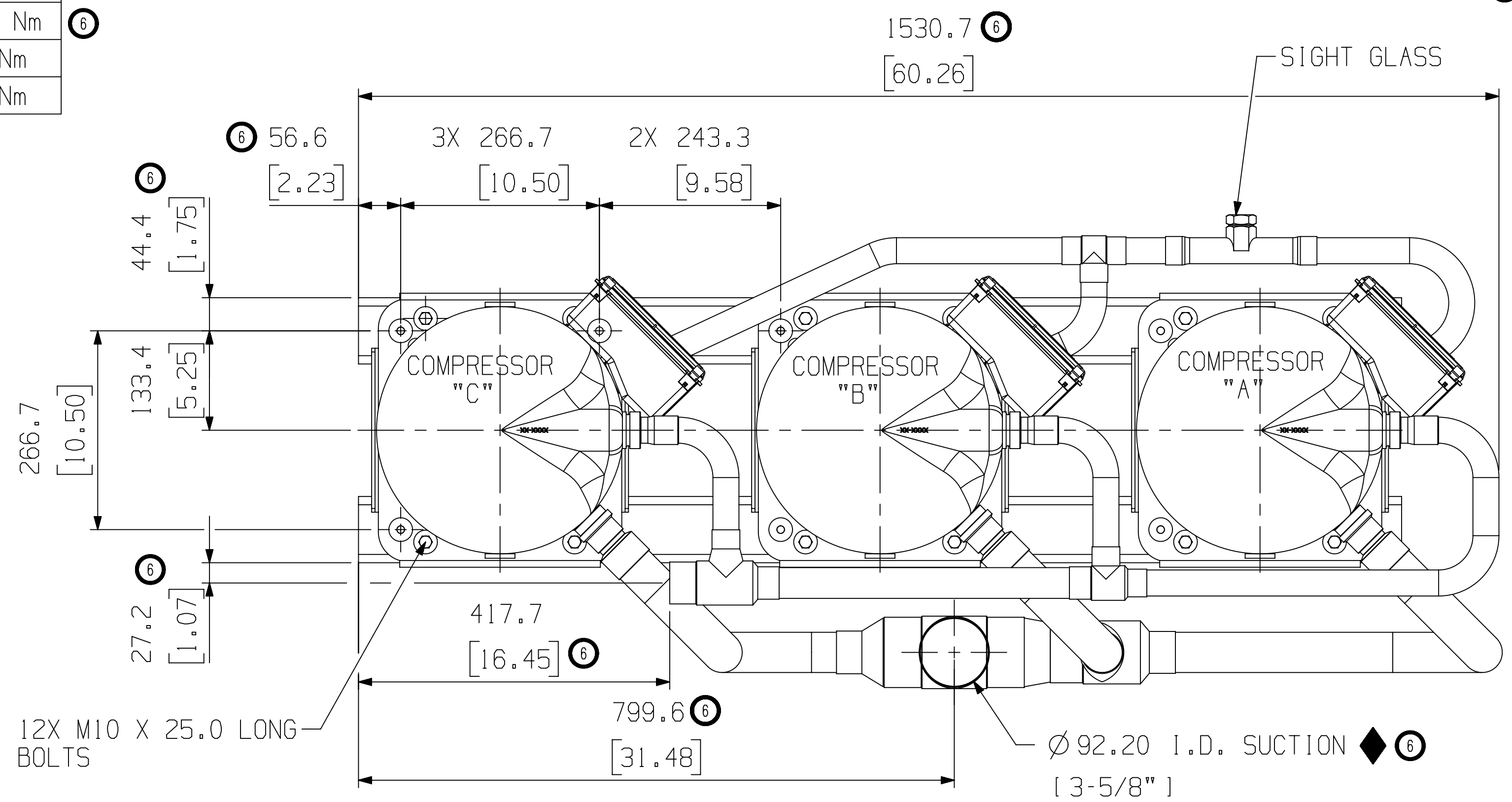


THREAD	TORQUE REQUIREMENTS	
1-3/4"-12 UN	1500-1590 IN LBS	170-180 Nm
M10	398-487 IN LBS	45-55 Nm
SIGHT GLASS	600-690 IN LBS	68-78 Nm

MODEL NUMBER	COMP "A"	COMP "B"	COMP "C"
ZRY930K	ZR310K	ZR310K	ZR310K
ZRY114M	ZR380K	ZR380K	ZR380K
ZPY115M	ZP385K	ZP385K	ZP385K
ZPY885K	ZP295K	ZP295K	ZP295K

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES92-155	CONVERSION-METRIC



NOTES:

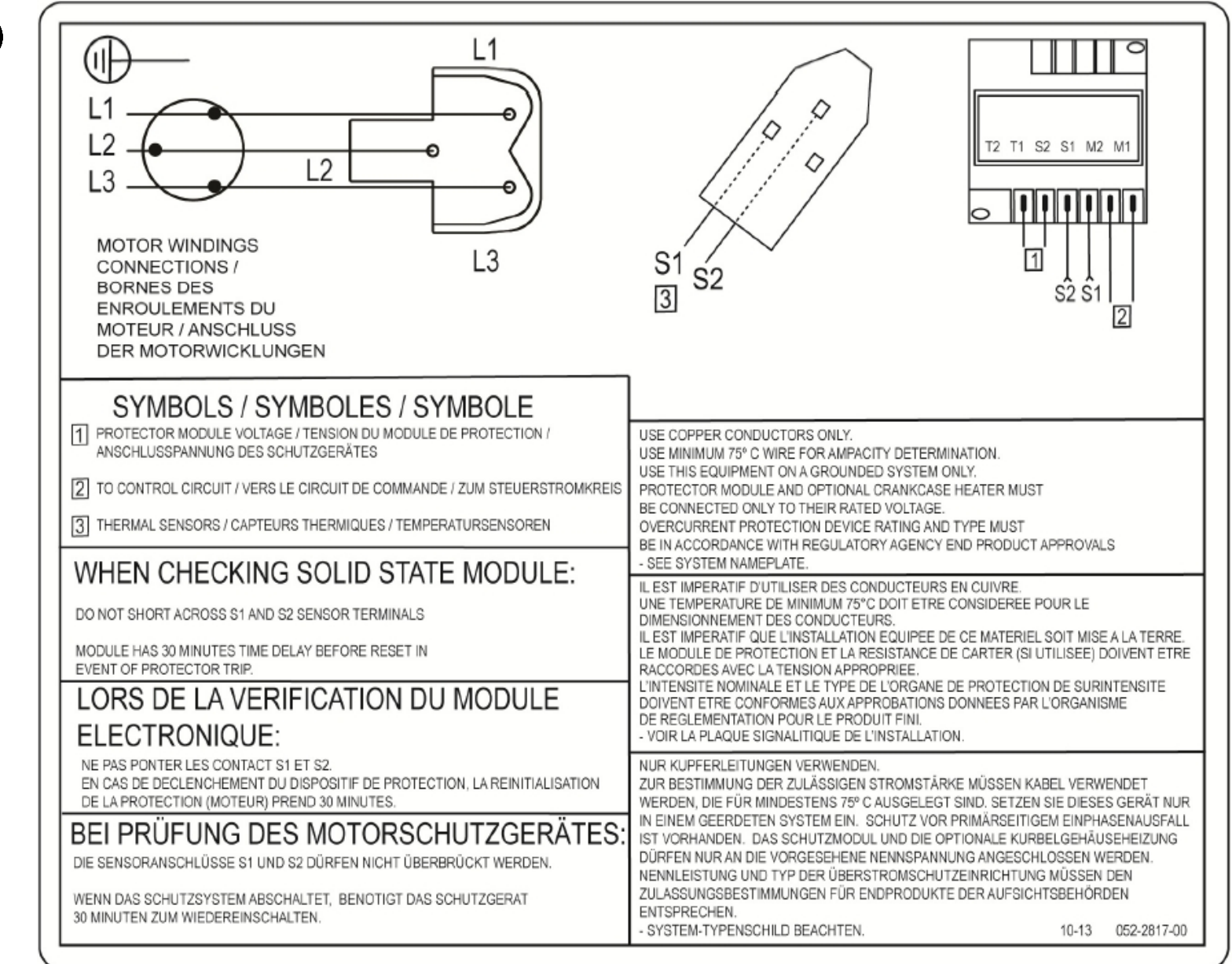
⑥  $\triangle$  ALL TOLERANCES ARE  $\pm 1.5$  [0.06] UNLESS OTHERWISE SPECIFIED.

DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS SHOWN BELOW.

◆ ALL FITTINGS:  $\pm 3.0$  [0.12]

2. MOUNTING KIT: 527-0178-00

3. TUBE ENDS MUST BE PLUGGED.



ECN101718	6	REDRAWN WITH CHANGES & SEE SHEET 2	01-03-19	SAS	PBM
32-0604-053	0	RELEASED	06-24-04	JLB	KK

ENG NOTICE NO.	REV. NO.	REVISIONS	DATE	BY	CHKD
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MATERIAL SPECIFICATION		DRAWN BY	SUPERSEDES DWG NO / REV NO		
N/A		SAS	497-0385-03 / 005		
TITLE		DATE	SCALE	DATE FORMAT:	
REF DWG-WELD COMP ASM		01-03-19	1:5	MM-DD-YY	
		DRAWING NUMBER	SHEET 1 OF 2	DWG	
		497-0385-03		4	
				SIZE	

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INTERPRET PER ASME Y14.5M-1994 AND EMERSON DESIGN STANDARDS DS2002

DO NOT SCALE DRAWING

CRITICAL PRODUCT CHARACTERISTICS

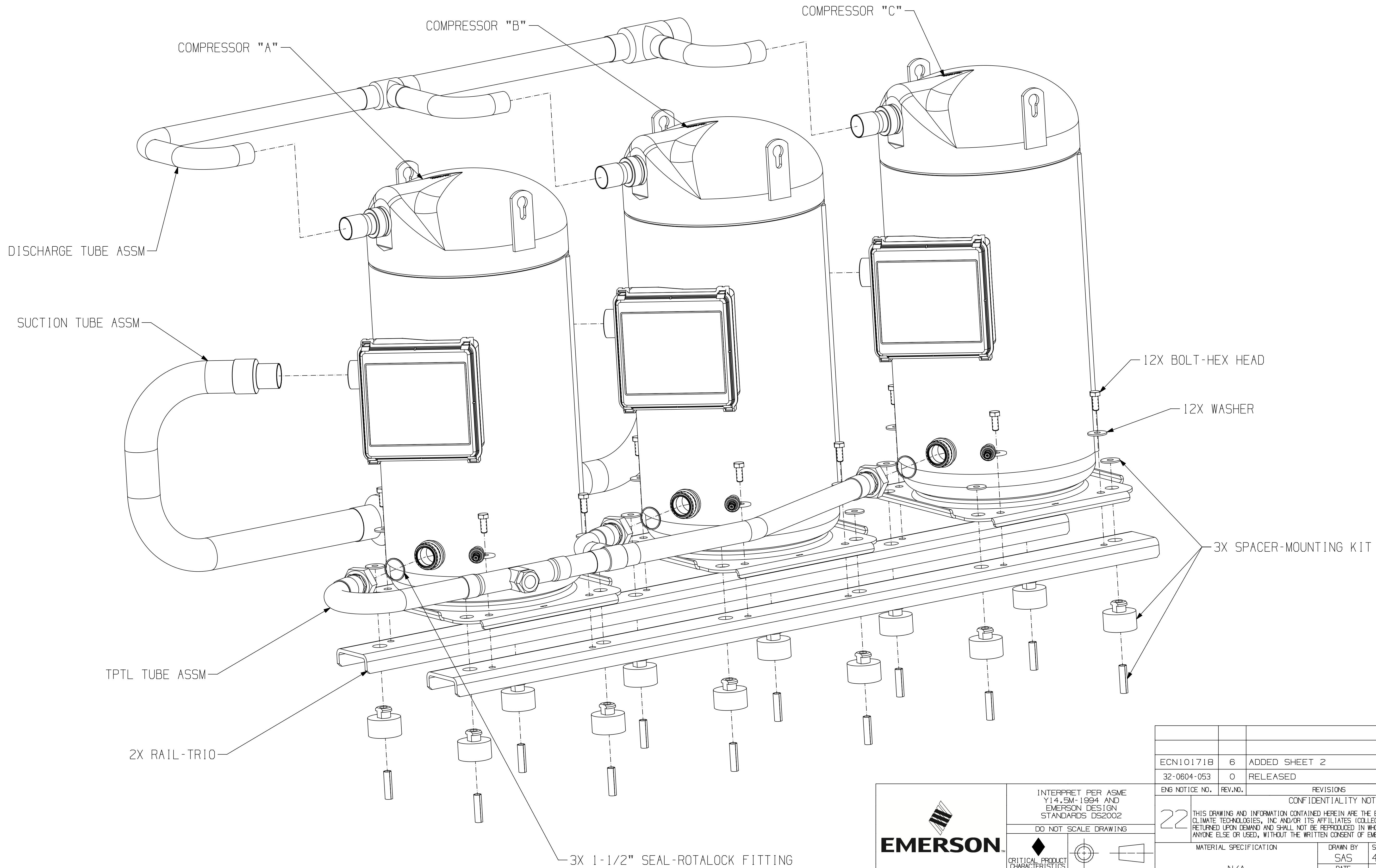
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR ( INCH )

TOLERANCES:  
1-PLACE: ± N/A  
2-PLACE: ± N/A  
ANGULAR: ± N/A

①

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ECN101718	6	ADDED SHEET 2	01-03-19	SAS	PBM
32-0604-053	0	RELEASED	06-24-04	JLB	KK
ENG NOTICE NO.	REV.NO.	REVISIONS	DATE	BY	CHKD
22		CONFIDENTIALITY NOTICE			
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MATERIAL SPECIFICATION		DRAWN BY	SUPERSEDES DWG NO / REV NO	DATE FORMAT: MM-DD-YY	
N/A		SAS	497-0385-03 / 005	MM-DD-YY	
		DATE	SCALE	DATE	
		01-03-19	1:3	MM-DD-YY	
TITLE			DRAWING NUMBER	SHEET 2 OF 2 DWG	
REF DWG-WELD COMP ASM			497-0385-03	4	
			SIZE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR ( INCH )

TOLERANCES:  
1-PLACE ± N/A  
2-PLACE ± N/A  
ANGULAR ± N/A

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